

Installation Guide



Headlight Trim Ring 51137149906 / 51137149905

*** Read This Installation Guide Prior to Beginning Installation ***

STEP 1

Open the car hood and remove the old headlight trim.

STEP 2

Clean all dirt and residue from mating surfaces. Inspect mating surfaces for imperfections that could affect adhesion of double-sided tape. Imperfections must be addressed before the new headlight trim ring can be installed.

STEP 3

Remove car wax, skin oil, and any other residue from mating surfaces with the provided alcohol wipe (or other clear coat or paint-compatible solvent that is residue-free). Ensure mating surfaces are completely dry before moving on to Step 4.

STEP 4

Ensure paint surface temperature is at least 70°F / 21°C and hood is open. **Before removing protective film from double-sided tape, test-fit the new trim on the headlight**. Practice applying the ring so that it will be properly aligned with headlight on the first try, to avoid repositioning that can weaken tape adhesion and possibly damage the trim.

STEP 5

Sections of tape surround the perimeter of the ring to provide uniform adhesion. Expose the tape adhesive by removing all protective film.

Double Sided Tape

STEP 6

For best adhesion, apply the headlight trim immediately after removing protective film. Install trim by centering the ring on the headlight, then apply light pressure to entire ring with fingers. Lastly, apply firm pressure for 30 seconds at each of the tape locations, until tape adheres securely and ring is securely attached. If adhesion is poor (due to dust, wax, oil residue, or cold surface temperature), re-clean or warm paint surface, remove used tape from trim, and apply fresh waterproof high-strength double-sided tape to trim before making a second attempt.



Installation by a professional technician is recommended. Refer to the factory repair manual for vehicle-specific service procedures for this part. Tighten all hardware to factory torque specifications and observe all repair manual cautions and warnings. Use safety stands whenever beneath a vehicle and always wear protective eyewear.