

### **PARTS LIST**

- (2) "L" Side Bracket
- (3) 29" Crossbar
- (2) 36" Crossbar
- (3) Hex Bolt
- (3) Washer, locking
- (1) Hex Nut, standard
- (2) Caster Wheel, standard
- (2) Caster Wheel, locking
- (4) Caster Wheel Spacer, 10mm
- (4) Washer, flat
- (4) Hex Nut, nylock
- (1) Fabric Cover
- (1) 14mm Wrench, thin

### **TOOLS REQUIRED**

- (1) 14mm Wrench
- (1) 17mm Wrench



### **PROCEDURE:**

**Step 1** - Using two bolts and lock washers, loosely connect the top of the "L" brackets with one 29-inch bar.

**Step 2** - Form an "X" with the two 36-inch bars, and loosely connect at center with a bolt, lock washer and nut.

**Step 3** - Decide where you want to locate the locking wheels. Place 10mm spacers on the wheel studs, and insert studs through the holes in the ends of 36-inch X-bars. (The spacers **MUST** be located between wheels and X-bars.)

**Step 4** - Lower the "L" bracket assembly onto the wheel stud / X-bar assembly, aligning the studs with the holes.

**Step 5** - On bottom section of the "L" bracket assembly, place two 29" bars across the front and back wheel studs.

**Step 6** - Place the four flat washers and four nylock nuts onto the wheel studs.

**Step 7** - Tighten hardware. Use thin 14mm wrench to prevent wheel studs from spinning while nuts are tightened.



Installation by a professional technician is recommended. Refer to the factory repair manual for vehicle-specific service procedures for this part. Tighten all hardware to factory torque specifications and observe all repair manual cautions and warnings. Use safety stands whenever beneath a vehicle and always wear protective eyewear.